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1 PROGRAMMING  
BASICS PROCESS FROM  
DIAGRAM TO PARTS

Diagram Programming

Registering program\*

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into NC I Pressing

START button Parts

PROGRAMMING

Diagram First quadrant

o n °9°o °o° o X-X f=F

H=t- 0-Y Work clamp

Diagram-First quadrant

of X, Y coordinate

system UNIT OF

MEASUREMENT FOR

PROGRAMS All

dimensions for

programs are based on

units of 0.01 mm

(millimeters) or

0.001"(inches).

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connecting the optional  
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Determining punching  
method 2. Determining  
positions of

workclamps NOTICE I

Before changing the  
workclamp position,  
press and illuminate  
the MANUAL button on  
the main control panel.

If the workclamp  
position is changed in  
the NC mode other  
than MANUAL, the

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workclamp position  
may

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EML-NT, combines the high punching speed and forming flexibility of the innovative Electric Motor (EM) turret punch press with the unlimited shape cutting capabilities of a laser.

**Punch Laser**  
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**Machine EM-**

**K3610NT | AMADA**

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multiple part construction. Student should know how to read prints and have a knowledge of Punch Press Operation.

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repositioning cycle.

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Travel:60 in (Y) x 78.74  
in (X) Max. Linear Table  
Speed:3150 in per min.

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