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Page 1 GENMITSU CNC ROUTER 3018 USER MANUAL...; Page 2: Table Of Contents Part 1: Package List Name Size Picture 220mm 360mm 330mm Aluminum Mesa 2028 Corner connector 20M5 Slide nut 30M5 Axis support base SK10 325mm\*10mm Linear axis 395mm\*10mm 320mm Lead screw 395mm...

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By default your CNC machine will use G17, which is the XY plane. The other two planes are shown in the image below: G40, G41, G42 - Cutter Diameter Compensation. These codes define the cutter diameter compensation, or CDC, which allows a CNC machine to position its tool to the left or right of a defined path.

### G-Code: The CNC Programming Language - Fusion 360 Blog

Manual mills and lathes are responsible for monumental innovation in production and manufacturing over the decades. From basic invention in the 1800s until today, they continue to be refined and reproduced, even though their descendant, the CNC milling machine leads the way into the future.

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Numerical control (also computer numerical control, and commonly called CNC) is the automated control of machining tools (such as drills, boring tools, lathes) and 3D printers by means of a computer.A CNC machine processes a piece of material (metal, plastic, wood, ceramic, or composite) to meet specifications by following a coded programmed instruction and without a manual operator.

### Numerical control - Wikipedia

6. The operator should shut off the power source and the gas source when resting or leaving the machine for a long time. 7. After the CNC cutting machine finished using, must wait for a period of time when the appliance cabinet and plasma power supply are fully cooled, then turned off the power supply. 8.

### CNC Plasma Cutting Machine Operational Manual | MachineMfg

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